

FIG. 1



UPPER GUIDE ROLLERS TYP.

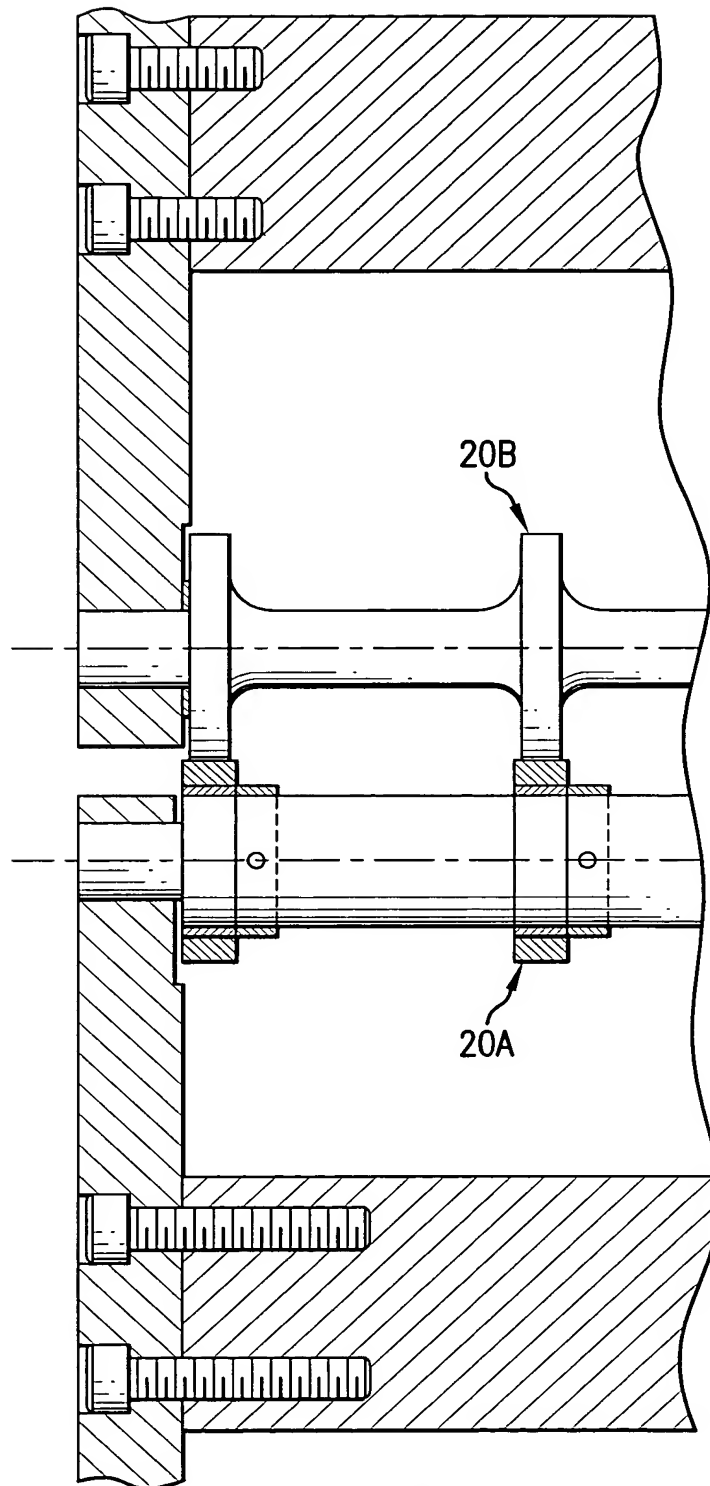


FIG.2



LOWER GUIDE ROLLERS TYP.

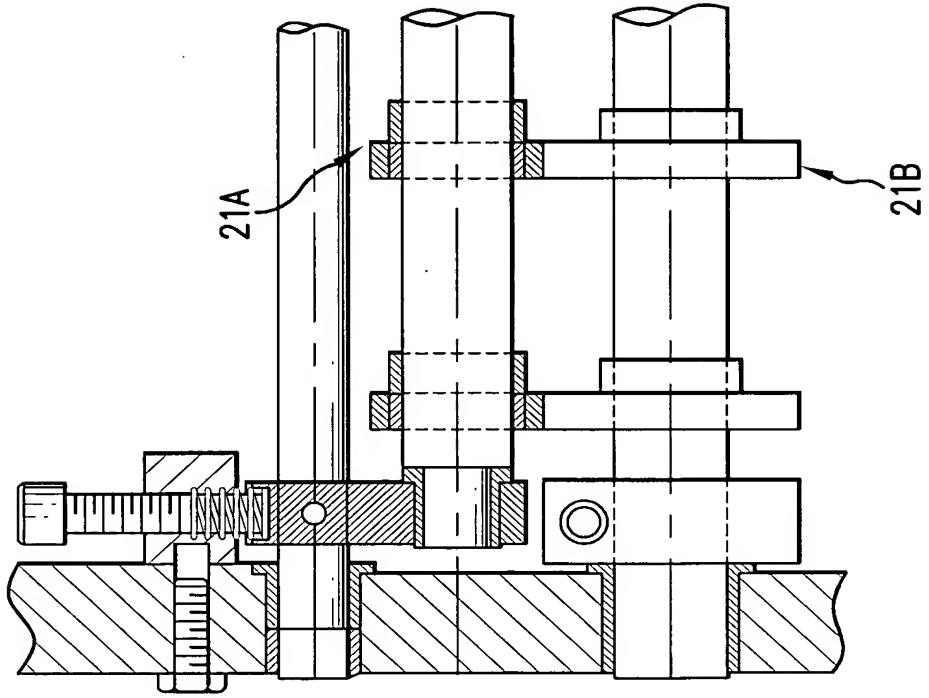


FIG.3



DRAW ROLLERS TYP.

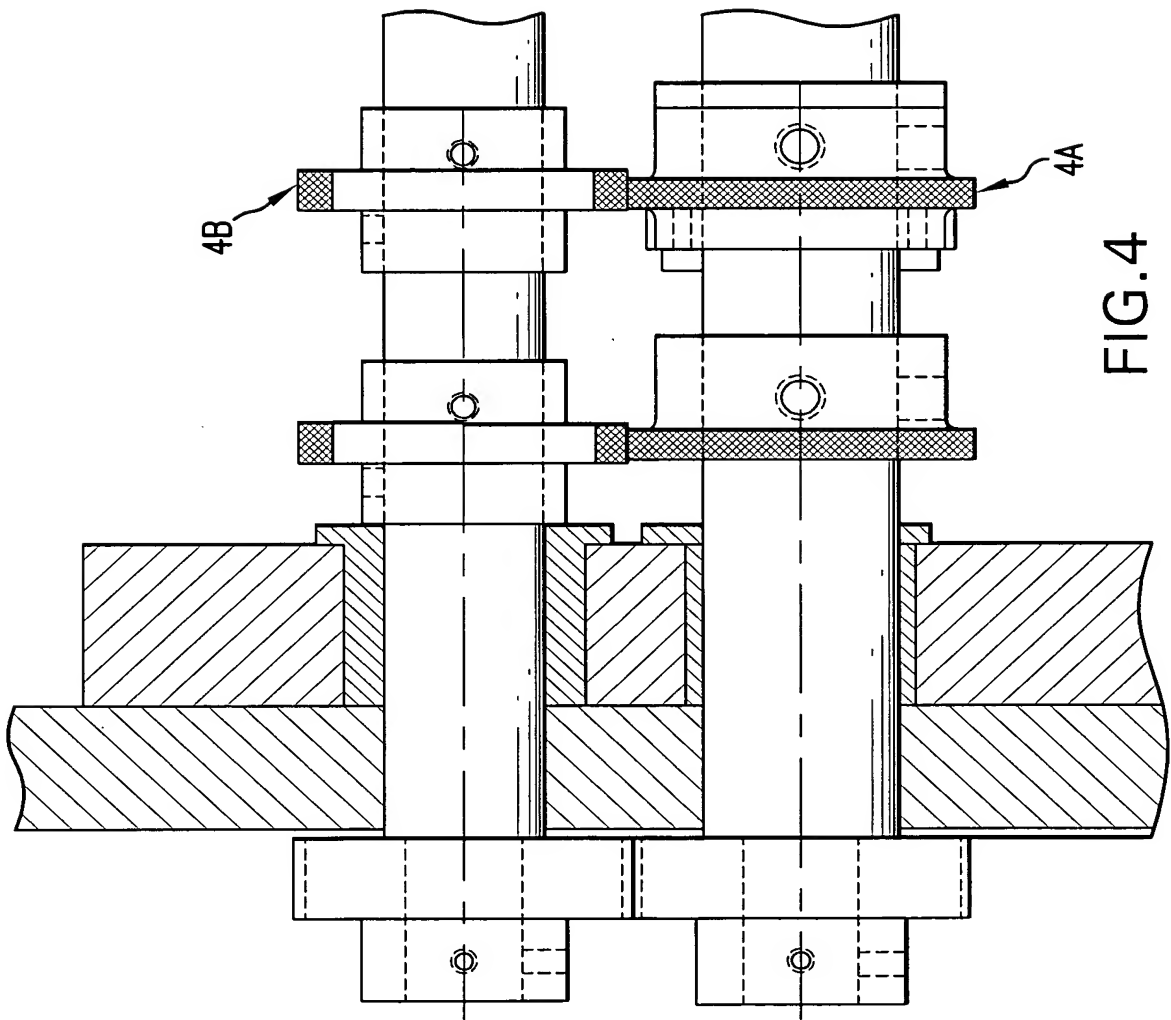


FIG.4



SLITTING CRUSH ROLLERS TYP.

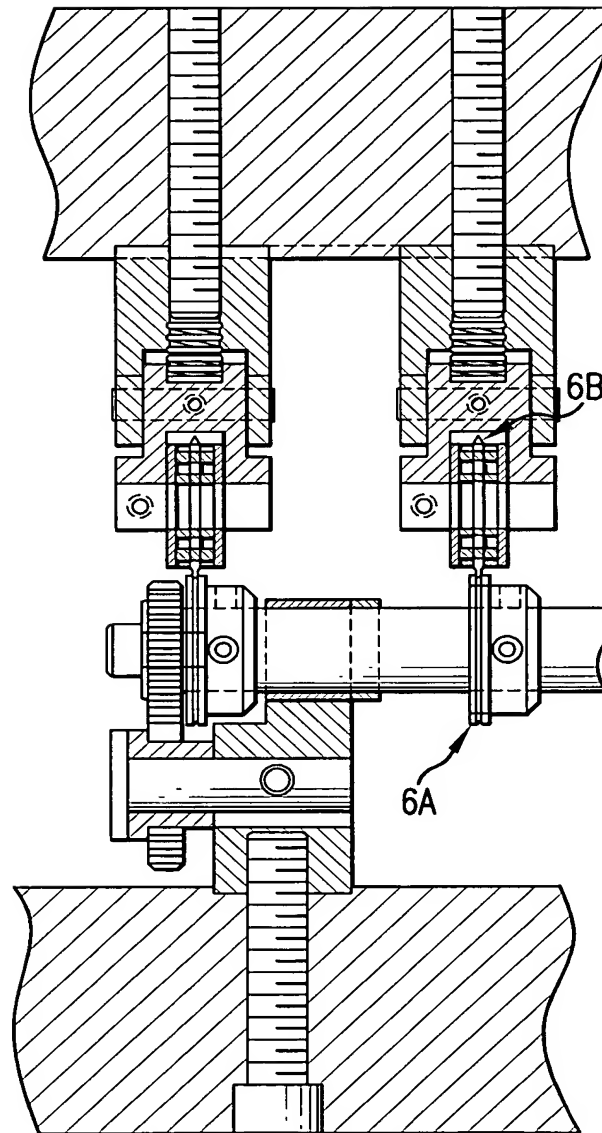
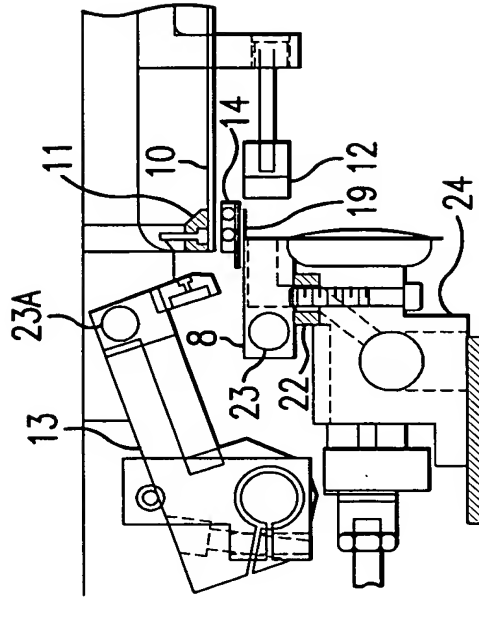


FIG.5

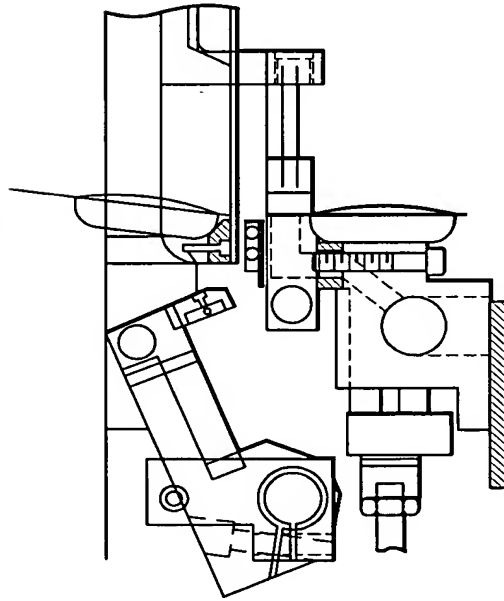


FLAP MAKING SYSTEM



POSITION #2  
FIG.6B

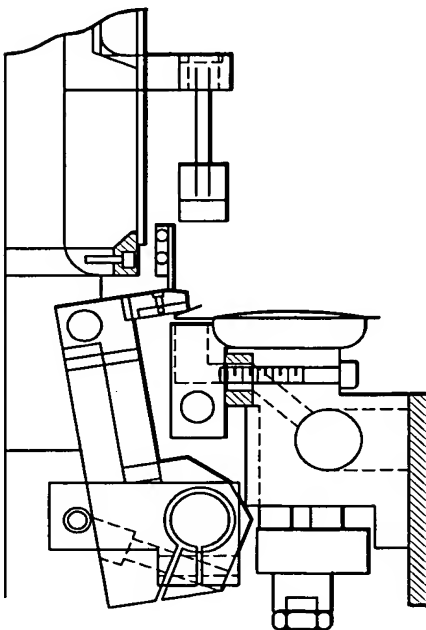
FLAP MAKING SYSTEM



POSITION #1  
FIG.6A

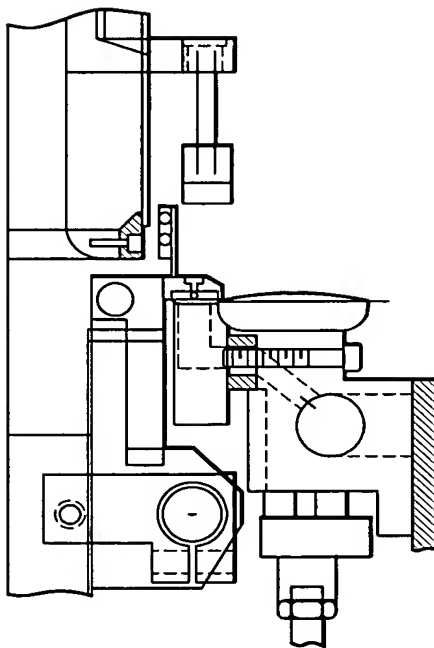


FLAP MAKING SYSTEM



POSITION #3  
FIG. 6C

FLAP MAKING SYSTEM



POSITION #4  
FIG. 6D

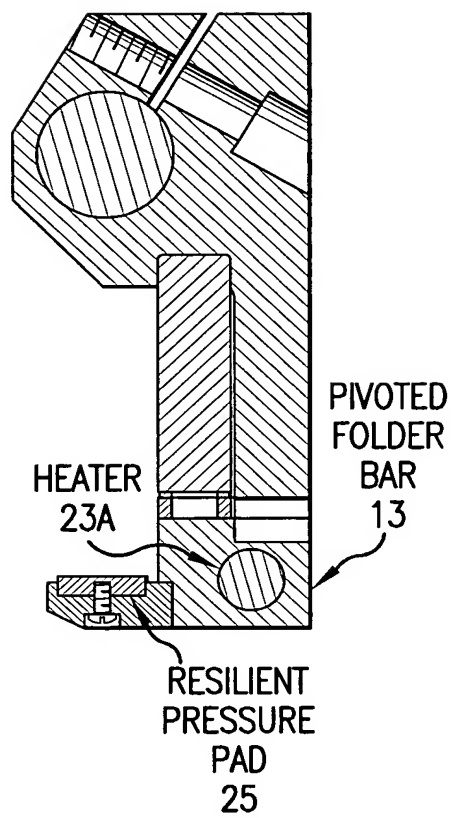
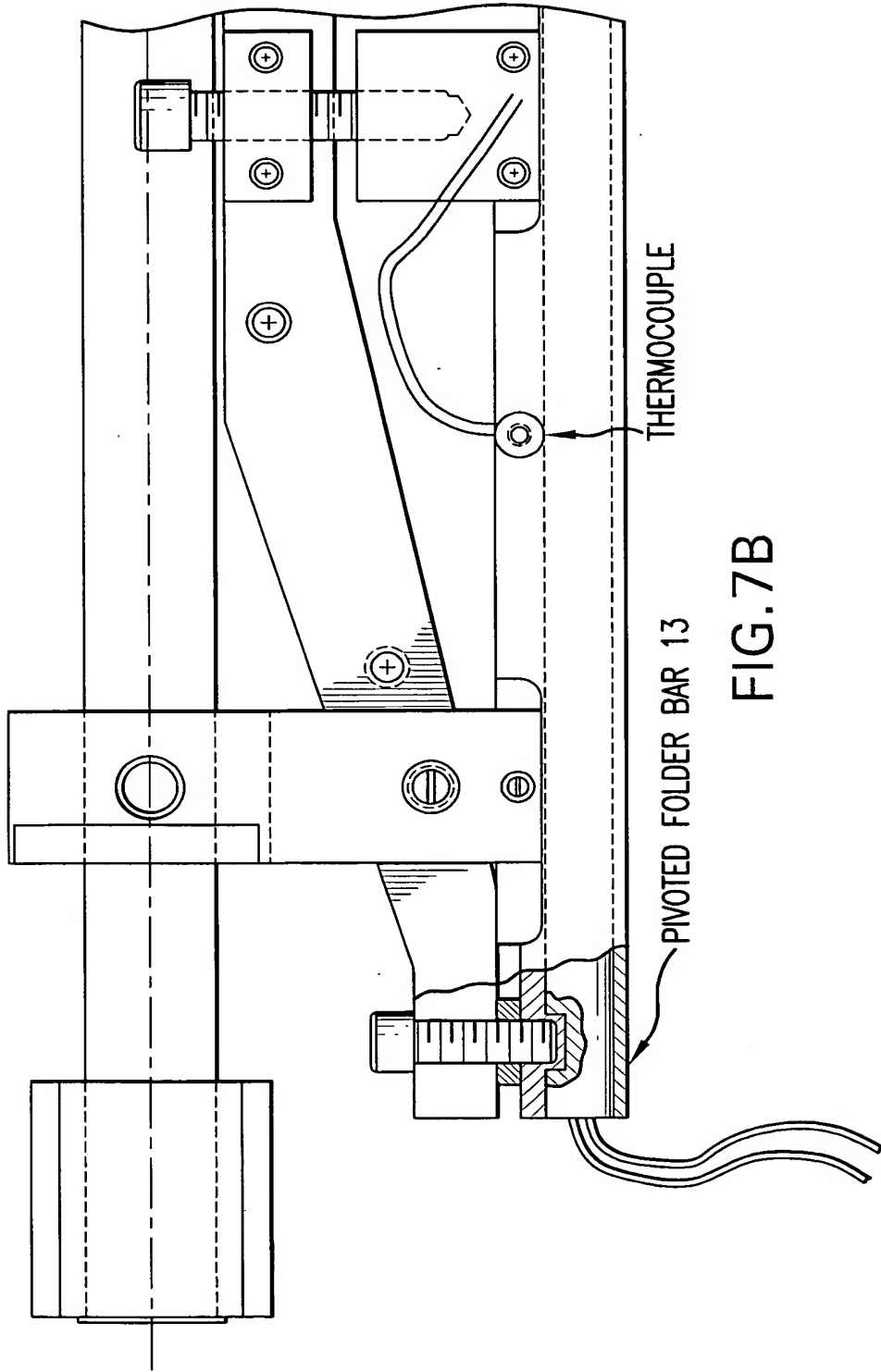


FIG.7A





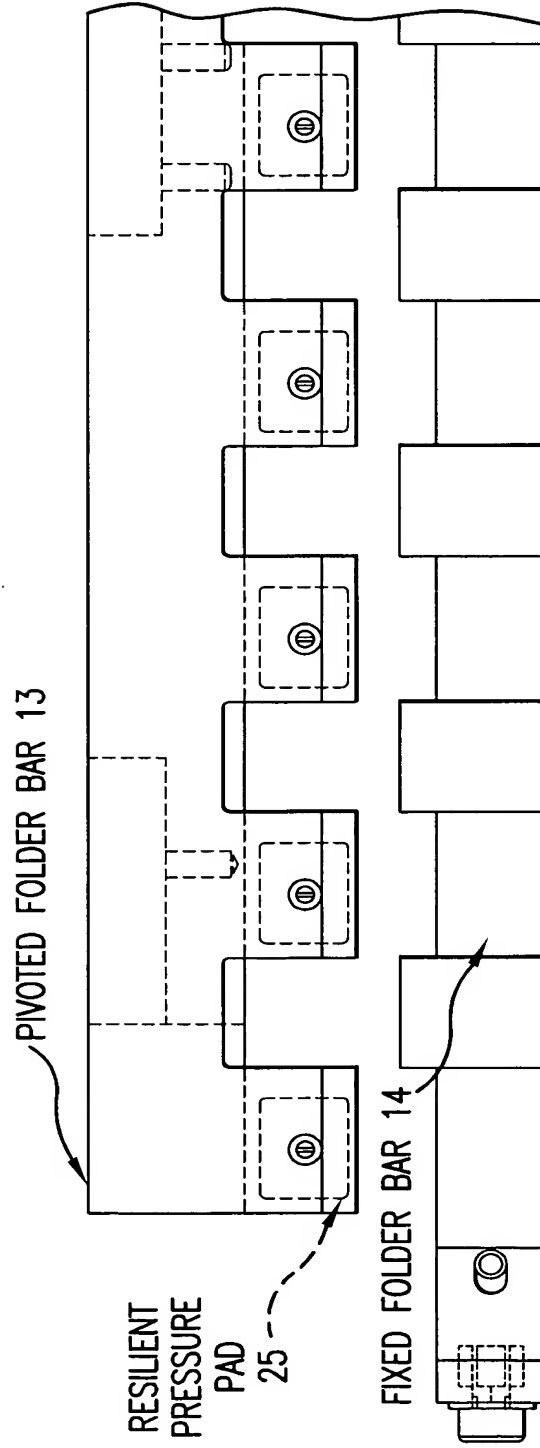


FIG. 7C

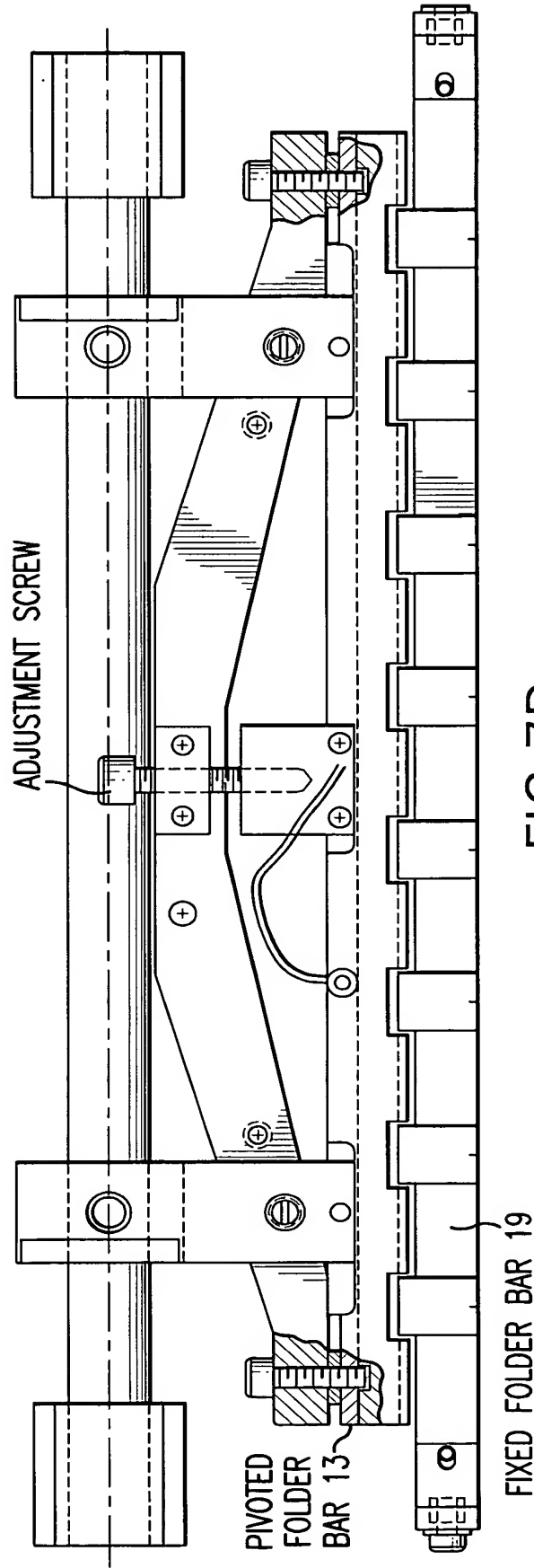
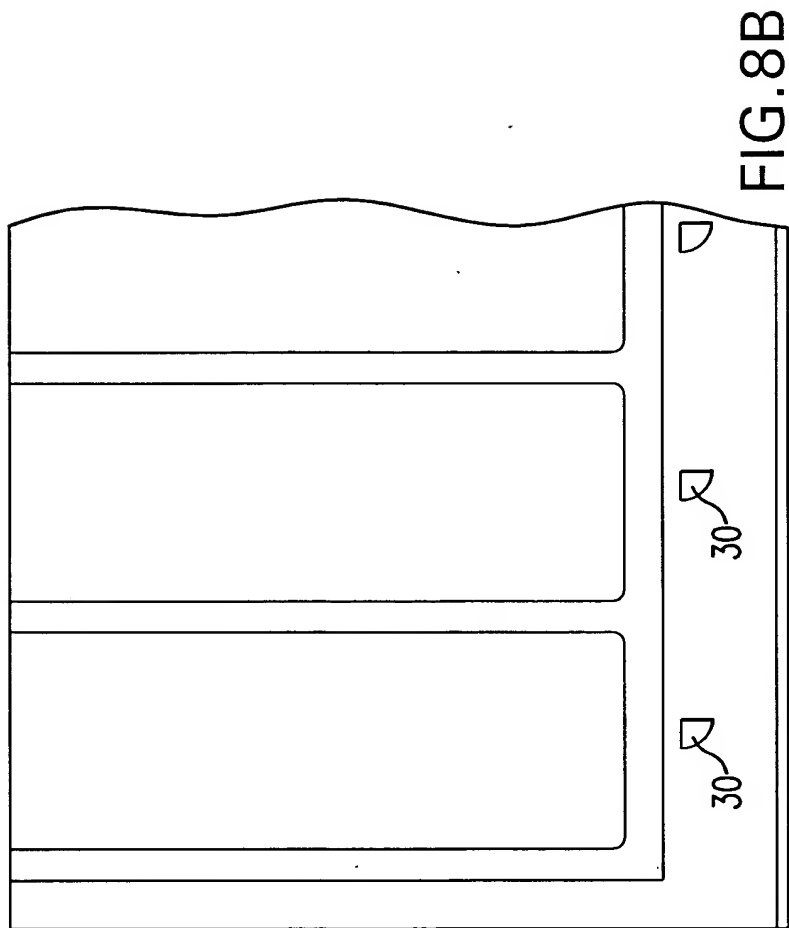
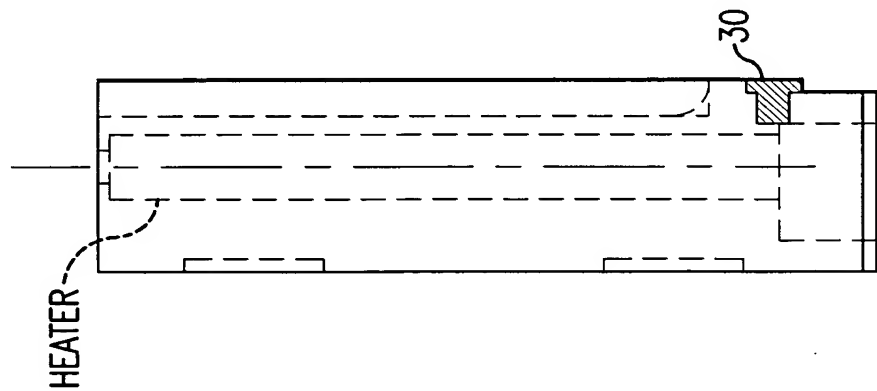
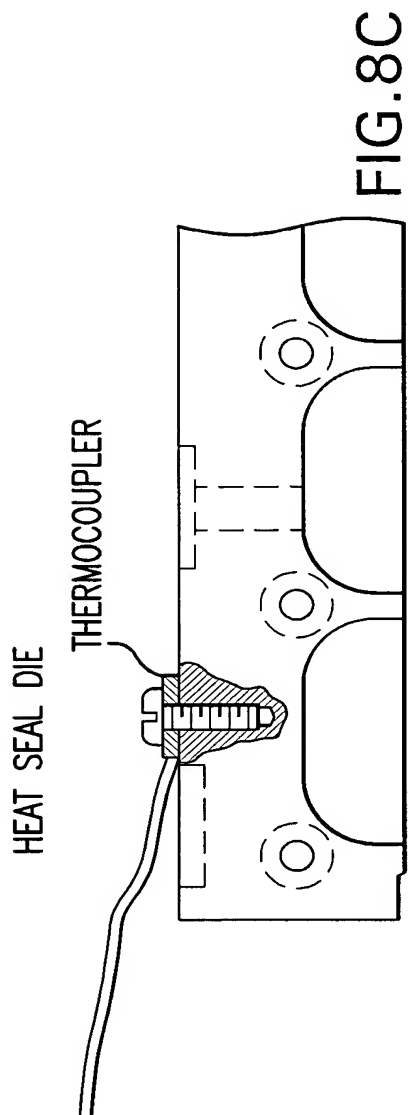


FIG. 7D



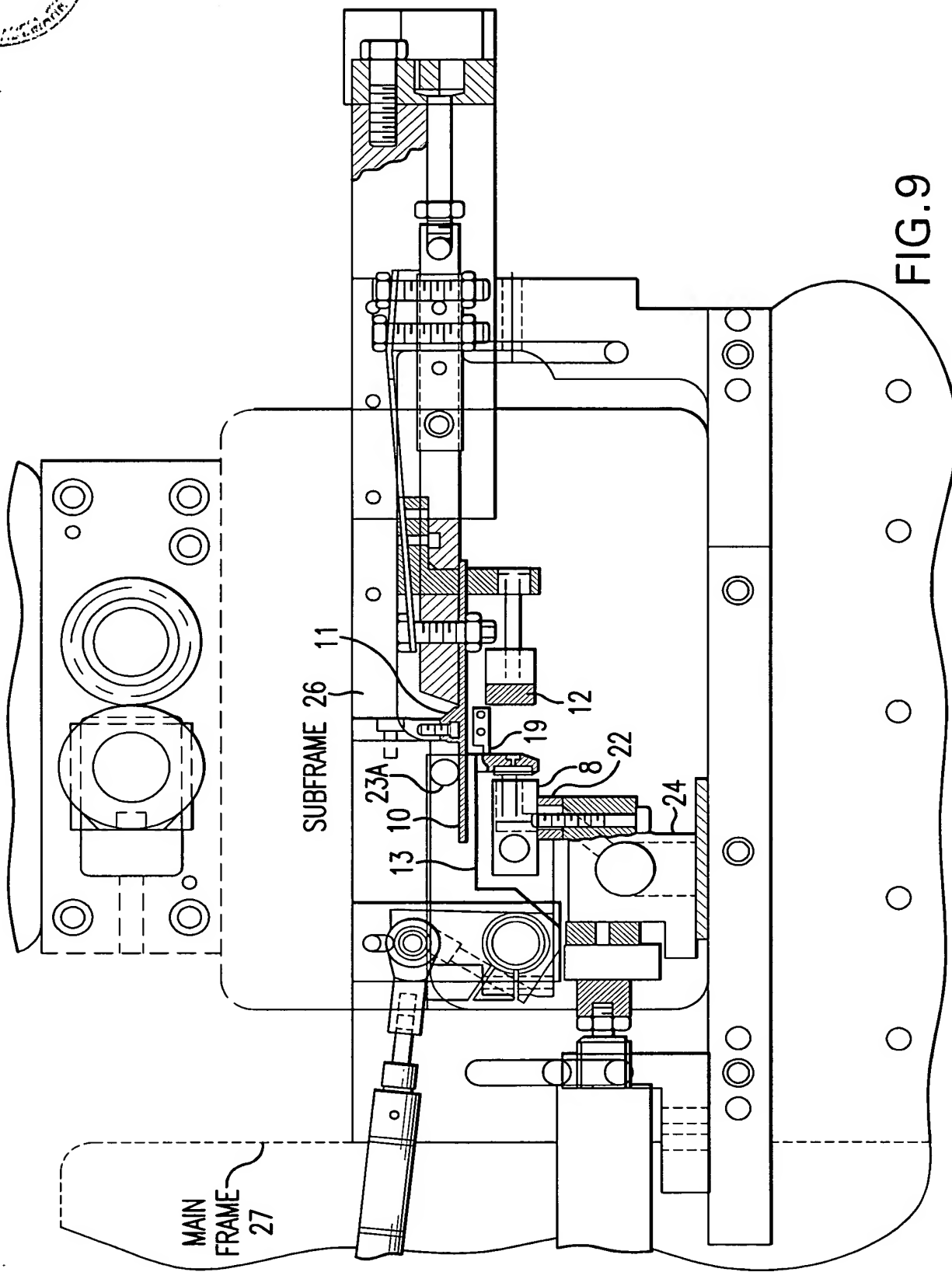


FIG. 9